





#### BV auto prime pump

The BV range of pumps has been designed with a clear focus on reliability and durability. Featuring a 100% mechanical priming system, the BV series pumps quickly prime and re-prime, even from dry conditions. The heavy build style of both pump and frame make the BV range perfect for use in the strenuous drilling market.

#### World-class performance

The BV range is built to be deployed on the most demanding drilling and bentonite applications. Using high efficiency pumps and state-of-the-art diesel engines, the pumps offer maximum performance at minimal cost, fully in-sync with the company philosophy of "Lowest cost of ownership".

#### **KEY FEATURES**

- Steel welded materials offers high wear resistance
- Basic mechanical pump concept
- MP100 oil-spill free priming system
- Easy clean floating box on the suction spool
- Large inspection covers for easy access
- Robust design

PUMP SPECIFICATIONS	
Туре	BV100 D240
Max. Flow	150 m3/hour (660 US
Max. pressure	17 mwc (56 ft.)
Connections	DN 100 (4")
Solids handling	86 mm (3.38")
Impeller type	Open impeller
Priming system	BBA MP100
Engine	Hatz 2M41
Canopy	E12-25
Weight (net)	2100 kg (4620 lb)
Sound level	Approx. 60 dB (A) at 10m

# Complete package designed & built by BBA Pumps

- Complete in-house design & production
- Over 60 years of experience in the market
- Complete testing facility in-house
- Contemporary & functional design
- Durable & eco-friendly materials
- Custom builds available

#### After sales service & product support

- Single supplier for parts, spares & accessories
- Dedicated customer help-desk (24h service)
- Dedicated service department in-house
- Global parts distribution network
- Optional global on-site servicing available
- Extensive training options available (technical & commercial), on-site or in-house





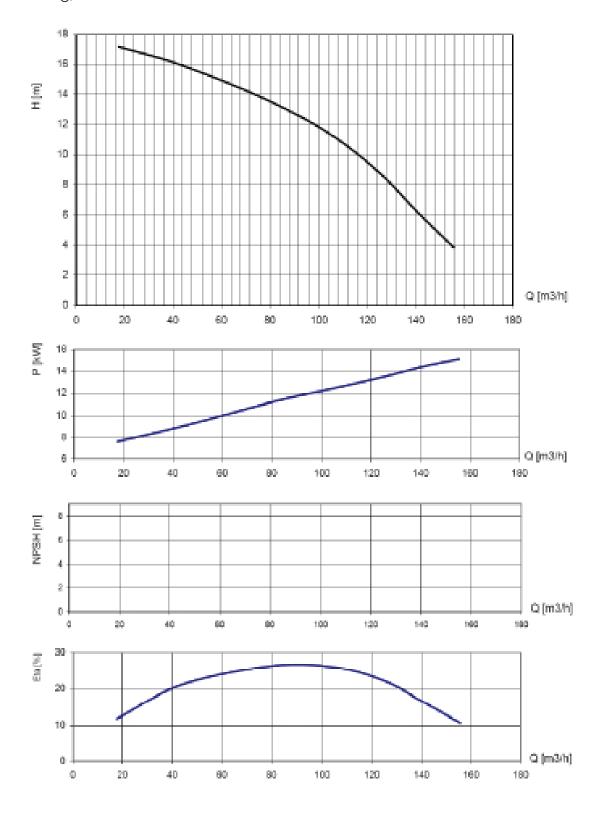






PERFORMANCE CURVES (1500 RPM)

Density: 998.3 kg/m<sup>3</sup>











#### STANDARD TECHNICAL SPECIFICATIONS

BBA auto prime pump

Pump type ...... BV100 D240

Max. flow ...... 150 m3/hour (660 US GPM)

Pump shaft...... Steel DIN 1.1191

Shaft seal ...... Mechanical seal 60 mm (2.36 inch)

Seal faces ...... Tungsten/Tungsten

O-ring ...... Viton



Pump type ...... BBA MP100 Diaphragm pump

Max. vacuum ...... 8.5 m (29 inHg)

Non return valve ...... Steel DIN 1.0036

Check valve disc ...... Buna-N

#### **Engine**

Engine brand ...... Hatz
Engine type ...... 2M41

Flywheel power ...... 15 kW (20 Hp)

Max. engine speed ...... 1500 RPM Fuel consumption ...... 223 g/kWh

Displacement ...... 1.716 l

Number of cylinders ...... 2

Cooling system ...... Air cooled Starting method ..... Electric start

Exhaust emission EU ...... Stage IIIA

Exhaust emission US ...... Tier 4i (EPA on demand)

#### **BBA** control panel LC04

- Auto start/stop system
- Two float switches included (10 m cable)
- Switch Manual-0-Auto
- Hour counter
- Warning light "oil temperature"
- Warning light "alternator"

#### **Fuel system**

- PE fuel tank 140 L. net (37 US Gallon)
- Fuel tank cap Ø 60 mm
- Mechanical fuel injection system
- Fitted with water separator & extra in-line fuel filter







Electrical system & safety features

- Nominal voltage 12 Volt
- Premium quality battery 92 amp.
- Low oil pressure shut down









#### **CANOPY E12-25**

BBA super silent canopy

Canopy type..... E12-25

Panels ...... Powder coated

Fuel tank autonomy ...... 80 hours

Fuel tank cap ...... 60 mm (2.5 inch)

Forklift pockets...... Fitted with 2 forklift pockets Lifting point ...... Fitted with single lifting point

Connections ...... Please consult "auxiliary items"

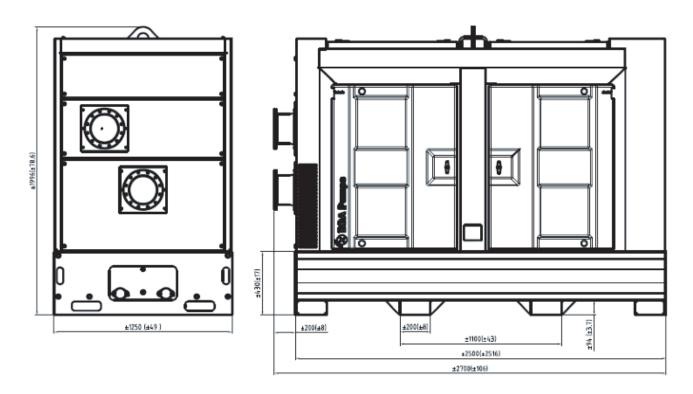
Exhaust system ...... Fully integrated in canopy

Documentation box ...... BBA user manual

Additional ...... Fitted with oil-water separator

#### BBA E-slide© system

The E12-25 canopy has been fitted with the BBA E-slide® system, meaning that the pump and the diesel engine are mounted on a sub-frame which can be removed quickly from the canopy. This facilitates cleaning of the canopy and also allows for quick and easy inspections and preventative maintenance work on the engine and pump should this be required.



Actual dimensions (in mm & inches) may vary depending on selected quick couplings.









Open impeller Steel welded high abrasion resistant impeller and wear plate.



Double vacuum pump Diaphragm pump, air-cooled, water-resistant and oil-spillage free. Air capacity of 100 m3 per hour.



Easy inspection
Oil glasses, drain valves
and fill plugs are all easily
accessible.



Easy clean floating box Fully galvanised floating box with stainless steel floater and easy accessible.



Large inspection covers Easy access to suction spool, impeller and nonreturn valve.



Interchangeable parts Modular construction to ensure minimal spare part stock levels.

