## Diesel - Qmax 600 I/s - Hmax 71 m



## **PAS HF - Vacuum prime centrifugal pumps**

The pump system consists of a centrifugal pump and a vacuum pump - making automatic priming possible. The machine quickly removes the air from the suction pipe and begins to pump, even at suction heights of several metres. The PAS MF series is also appropriate for pumping liquids with suspended solids because of the semi-open impeller.

### **Applications**

Both Atlas Copco and Varisco have decades of experience in designing and producing pumps. We have put those years of expertize into providing a solutions portfolio that works across multiple applications. The PAS HF (high flow) range is packed with features that not only meet, but exceed the needs of the market. We are focused on an efficient, extremely versatile pump that is suitable for many industries, including construction, general dewatering and emergency applications, such as flood clean up.

### **Benefits**

### Pump

High efficiency: 72% (B.E.P.)

### Rapid "dry" priming

Up to a height of 7,5 m (24.6 ft)

#### **High resistance**

To abrasive liquids and turbid sandy waters

### Semi-open impeller

Solids handling up to 89 mm (3.5")

### Diaphragm vacuum pump

Oil free suitable for dry running: no contamination of the environment

#### Mechanical shaft seal in oil bath

It allows the "dry running" operation of the pump

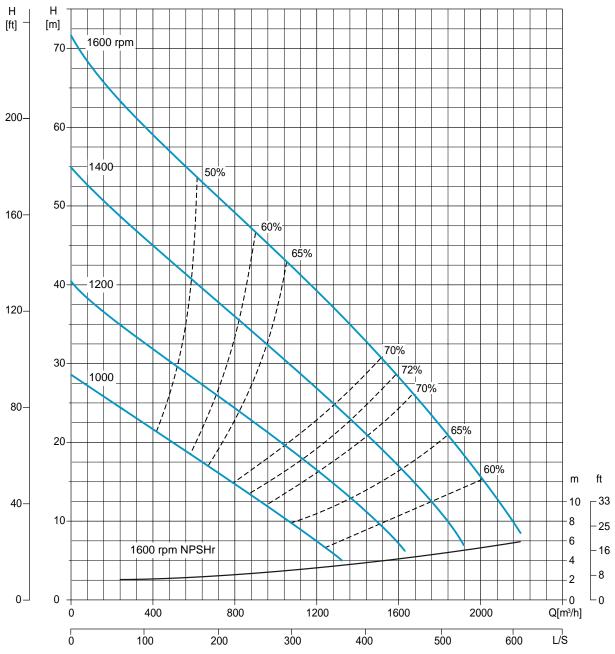


## **Performance curves**

Test according to UNI EN ISO 9906 standard - level 2 Test liquid: clean water, density 1,000 kg/m³ Spherical solids handling: D.89 mm (3.5") Priming time: 30 s from 1,5 m (4.9 ft)

Max absorbed power: 195,0 kW - 261.5 HP (1.600 rpm)

Recommended operating range





## **Technical data**

### **Pump**

Model	PAS 300HF 440	
Qmax	600 l/s	
Hmax	71 m	
Q max eff.	438 l/s	
Eff. max	72 %	
Suction port	Flanged - DIN 300	
Delivery port	Flanged - DIN 300	
Impeller type	Semi-Open, 2 vane	
Solids handling	89 mm (3.5 ")	
Material	C11	

ASTM A536 ductile iron Casing Impeller ASTM A536 ductile iron Wear plates ASTM A48 Class 20 cast iron **Number of plates** AISI 630 stainless steel Shaft Mechanical seal Silicon carbide / Tungsten carbide

Elastomers VITON

### **Priming system**

Vacuum pump	V22	
Vacuum pump type	Diaphragm	
Nominal air capacity	85 m³/h (50.0 cfm)	
Max vacuum	0,9 bar	
Separator type	-	
Separator material	EN-GJL-200 cast iron	
Drives	Link belt	

### **Engines**

Make	Volvo			
Model	TAD872VE (VL02)			
Type	Diesel turbo common rail			
Displacement	7.700 cm³ (470 in³)			
No. cylinders	6			
Cooling	Liquid with radiator			
Rpm type	Variable			
Standard speed	1.600 rpm			
EU emissions	2002/88/CE Stage IV			
US emissions	EPA Tier 4 final			
Starting	Electric			
Starting voltage	24 V			
Oil change interval	500 h			
Emissions reduction		DOC + SCR		
technology		ВОС	+ 3Ch	
Speed [rpm]	1000	1200	1400	1600
Consumption [I/h]	28	36	41	48
Power [kW]	125	160	180	210
Power [HP]	167.6	214.6	241.4	281.6

### **Control panel**

Model	Kensho K37
	Manual operation
	Automatic operation: start-stop with transducers or floats
	Digital display with 6 languages (EN, SV, FR, DE, ES, IT) with:
	Hour meter, Rev counter, Liquid temperature, Oil pressure and temperature
	Battery voltmeter, Fuel level (%) and consumption (I/h)
	Automatic engine shutdown in case of:
	- low oil pressure
	- water overheating
	- low battery voltage
	(engine failure alarms with LED lights and display message)
	Emergency stop button
	Vacuum gauge
	Push-button accelerator (up/down)



## **Arrangements**

## Silenced canopy

### CNP PAS 300HF



Dimensions 2200 W x 3870 L x 1940 H mm Material S235JR EN 10025-2 carbon steel Coatings Epoxy powder, average thickness of 80  $\mu m$ Color Yellow and grey Atlas Copco (standard) **Features** Steel base Acid charge Pb-Ca maintenance free, 12 V - 100 Ah - 400 A **Battery** Tank 450 I (118.9 USG) Drip pan 495 I (130.8 USG) (110% of the total volume of the tank) **Emergency stop** Inside the canopy Locking keys Control panel door and canopy doors H suction port 0,81 m Weight (VL02) 4300 kg Noise level (VL02) 67-72 dB(A) @10 m (32 ft)

Technical data	
Material	S275JR EN 10025-2 carbon steel
Coatings	Epoxy powder, average thickness of 80 μm
Color	Yellow and grey Atlas Copco (standard)
Features	Modular and demountable framework, galvanised steel lifting beam. Lockable battery box. Fuel level indicator.
Battery	Acid charge Pb-Ca maintenance free 12 V - 100 Ah - 400 A
Tank	420
Locking keys	Fuel cap

#### SKID02 PAS 300HF



Dimensions	1940 x 3250 x 2155 mm
H suction port	0,81 m
Weight (VL02)	3500 kg

