

This document gives a complete list of technical data with some detailed explanations of the main systems, subsystems and performance of our generators, in order to support local sales documentation, tenders or even technical doubts.

While every effort has been made to ensure that the information in this manual is correct Atlas Copco does not assume responsibility for possible errors. Atlas Copco reserves the right to make changes without prior notice.



Standard Model Scope

Applying insights gained from industrial customers, rental companies, public utilities and other end users QAS generators are designed to withstand the most demanding on-site conditions and environments.

Considering their impressive performance at full capacity, the QAS line of generators includes excellent features for noise reduction and environmental protection.

QAS generators are purpose built for quick, easy and safe transport and on-site handling. Built to last, a QAS generator will provide years of dependable service for your electrical power generation needs. All members of the widely appreciated QAS family are intelligent multi-task units managing to power a wide range of electrical equipment in different applications.

Their superior component configuration offers a wide range of control modules, electrical settings and mechanical options, in order to guarantee superior quality at efficient operating costs.

Conceived for 100% prime power operation in the most severe outdoor conditions, ready to work in sensitive areas, QAS generators are designed and configured for safe operation with minimal downtime under any circumstance.

Features

- Carefully selected components, accurately developed and tested configuration
- Superior standard configuration and extensive option list
- 500 hours service interval and superior accessibility to all service points
- Compact and safe concept and sturdy design
- Designed and built to last

Benefits

- Accurate and stable power regardless of the conditions
- Ability to power a wide range of applications
- Service efficiency: increased up-time
- Increased transport efficiency
- Superior resale value / longer life time

Manufacturing and Environmental Standards

The QAS range is manufactured following stringent ISO 9001 regulations, and by a fully implemented Environmental Management System fulfilling ISO 14001 requirements.

Attention has been given to ensure minimum negative impact to the environment. The QAS range complies with the latest noise emission directives.

Declaration of Conformity

Our QAS EC falls under the provisions of the article 12.2 of the EC Directive 2005/42/EC on the approximation of the laws of the Member States relating to machinery, is in conformity with, the relevant Essential Health and Safety Requirements of this directive:

- MACHINERY SAFETY (2006/42/EC):** EN ISO 12100-1, EN ISO 12100-2, UNE EN 12601
- ELECTROMAGNETIC COMPATIBILITY (2004/108/EC):** EN 61000-6-5, EN 61000-6-4
- LOW VOLTAGE EQUIPMENT (2006/95/EC):** EN 60034, EN60204-1, EN 60439
- OUTDOOR NOISE EMISSION (2000/14/EC):** ISO 3744
- ISO 8528:** QAS generators are design to comply with ISO 8528 regulation



1. Performance Data

Generator		QAS 80 Pd S3A	
Rated speed	rpm	1500	1800
Rated power factor (lagging)		0.8	0.8
Rated Prime Power, PRP	kVA	80	96
	kW	64	76.8
Limited Time Power, ESP (Stand-by)	kVA	88	105.6
	kW	70.4	84.5
Continuous Operation Power, COP (Continuous)	kVA	64	76.8
	kW	51.2	61.4
Rated voltage (3ph. line to line)	V	400	480
Rated voltage (1ph. line to neutral)	V	230	277
Rated current 3ph. (PRP)	A	115.5	115.5
Rated current 3ph. (ESP)	A	127.0	127.0
Maximum sound power level (LWA) complies with 2000/14/EC	dB(A)	91	95
Maximum sound pressure level (LPA) at 7 m	dB(A)	63	67
Coupling engine/alternator		Direct	
Capacity fuel tank (total)	l	250	
Fuel tank specifications		Plastic	
Fuel Autonomy at full load (Considering full capacity)	h	13.2	10.98
Single step load acceptance (within G2, acc. ISO 8528-5:1993)	%	90	100
Frequency drop (lower than % isochronous)	%	≤0,05	
Maxim oil consumption 100% load	l/h	0.028	0.034

Derating Table (%)

	0°C	5 °C	10 °C	15 °C	20 °C	25 °C	30 °C	35 °C	40 °C	45 °C	50 °C
0 m	100	100	100	100	100	100	100	100	100	95	90
500 m	100	100	100	100	100	100	100	100	100	95	90
1000 m	100	100	100	100	100	100	100	100	100	95	90
1500 m	100	100	100	100	95	95	95	95	95	90	85
2000 m	95	95	95	95	95	95	90	90	90	85	80
2500 m	90	90	90	90	90	90	85	85	85	NA	NA
3000 m	90	90	90	90	90	90	85	85	85	NA	NA
3500 m	80	80	80	80	80	80	80	NA	NA	NA	NA
4000 m	80	80	80	80	80	80	80	NA	NA	NA	NA

Limitations

		QAS 80 Pd S3A
Maximum ambient temperature	°C	50
Altitude capability	m	4000
Relative air humidity maximum	%	85
Minimum running temperature	°C	-15
Minimum running temperature, with coldstart equipment and opened breather*	°C	-25

* on high humidity regions freezing may occur on the breather pipes

Application Data

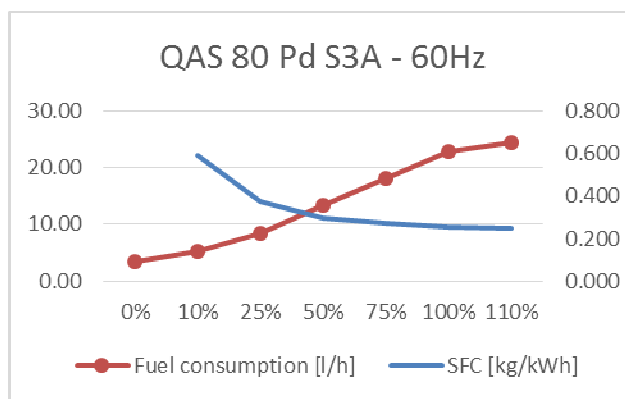
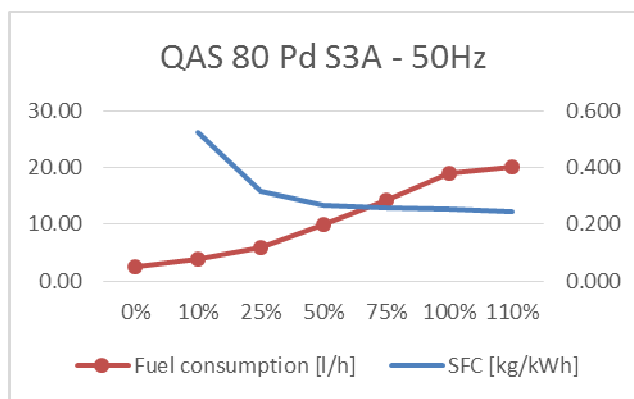
		QAS 80 Pd S3A
Mode of operation		PRP
Max. Inclination		+/- 25°
Operation		Single / parallel
Start-up and control mode		manual / auto
Climatic exposure		open air



QAS 80 Pd S3A

	rpm	1500	1800
Fuel Consumption at*:			
0% Load	l/h	2.56	3.43
10% Load	l/h	3.89	5.29
25% Load	l/h	5.89	8.35
50% Load	l/h	9.93	13.36
75% Load	l/h	14.35	18.16
100% Load	l/h	18.95	22.78
110% Load	l/h	20.20	24.48
Specific Fuel Consumption at:			
0% Load	kg/kWh	NA	NA
10% Load	kg/kWh	0.523	0.593
25% Load	kg/kWh	0.317	0.374
50% Load	kg/kWh	0.267	0.299
75% Load	kg/kWh	0.257	0.271
100% Load	kg/kWh	0.255	0.255
110% Load	kg/kWh	0.247	0.249

*Diesel fuel type No. 2 diesel or a fuel corresponding to ASTM D2. Density: 0,86 kg/l



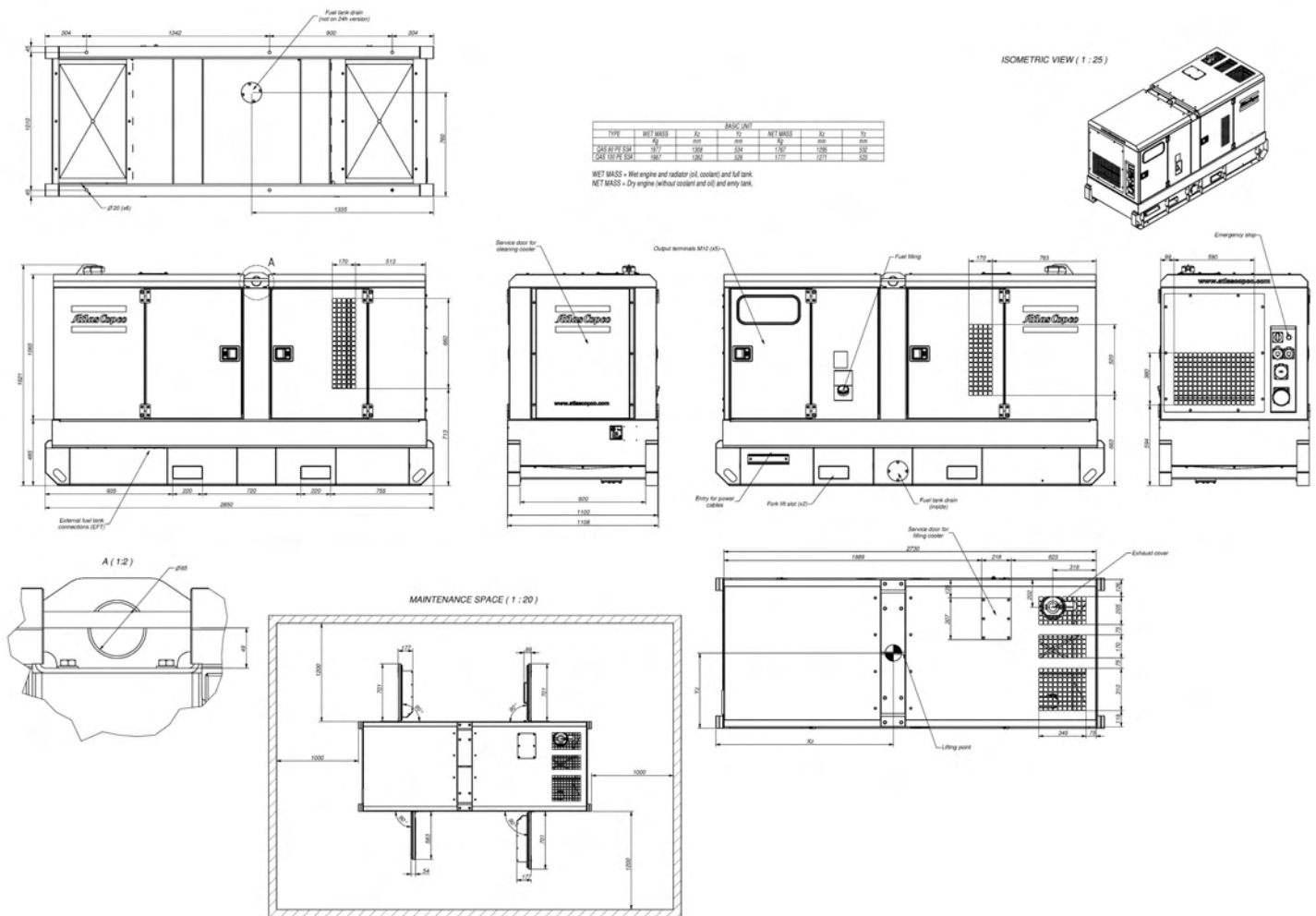
(Reference conditions at 25°C Air Inlet Temperature, 60% Relative Humidity, 1bar Absolute inlet pressure, for different conditions or limitations contact Atlas Copco technical support).



2. Box

		QAS 80 Pd S3A	
	rpm	1500	1800
Dimensions (L x W x H)	m	2,85 x 1,1 x 1,62	
Weight			
Net mass	Kg	1767	
Wet mass	Kg	1977	
Capacity of spillage free frame	l	291.5	
Dimensions Long autonomy Fuel tank			
		2,85 x 1,1 x 1,74	
Weight			
Net mass	Kg	1847	
Wet mass	Kg	2343	
Foam silencer			
Thickness	mm	50	
Temperature	°C	Min -30 Max 120	

Our canopies are made from galvanized steel and painted with powder coating paint. To improve the protection in the most exposed parts as frame and lifting beam, it is also primed with a special paint before coating.





3. Engine

		QAS 80 Pd S3A		
		rpm	1500	1800
General				
Manufacturer		Perkins		
Model		1104D-E44TAG1		
Standard		ISO 3046 / ISO 8528-2		
Number of cylinders	u.	4		
Configuration		4 vertical in line		
Aspiration		Turbocharged		
Speed governor		Electronic with TG2		
Bore	mm	105		
Stroke	mm	127		
Electrical system (DC)	V	24		
Compression ratio		16,2:1		
Displacement (swept volume)	l	4.4		
Piston speed	m/s	NA		NA
Combustion system		Direct injection		
Charged air cooling system		Intercooled		
Maximum permissible load factor of PRP during 24h	%	80		
Lubrication system				
Type		PAROIL E (Mineral)		
Capacity of oil system (including filters + sump)	l	8		
Oil pressure at rated speed	kPa	450		
Maximum Lubrication oil temperature	°C	125		
Air intake system				
Air consumption 25°C (PRP)	m³/min	5.7		7.6
Air consumption 25°C (ESP)	m³/min	6.02		7.7
Max allowable air intake restriction	kPa	5		
Air filter cleaning efficiency	%	99.95%		
Air filter capacity	m³/min	6 - 12		
Cooling system				
Coolant		Parcool		
Capacity of engine	l	7		
Total capacity (radiator, hoses...)	l	17		
Fan power consumption at nominal speed	kW	3.4		6
Fan material		Plastic		
Coolant flow	l/s	3.47		2.8
Air mass flow (200Pa)	m³/min	151,8		198,6
Fuel filter				
		Water Separator		
Max pressure	bar	2.06		
Temperature	°C	-40 to 121		
Volume	l	NA		
Flow Rate	l/h	341		
Emission compliance				
		EU STAGE 3A		
No X + HC	g/kWh	3.5		NA
CO	g/kWh	4		NA
PM	g/kWh	0.25		NA
SO2	g/kWh	NA		NA
CO2 (at optimal working point)	%	NA		NA

*These values are extracted from official engine datasheet.



4. Alternator

QAS 80 Pd S3A			
	rpm	1500	1800
General			
Manufacturer		Leroy Somer	
Model		LSA 44.3 S3	
Standard		IEC 34-1 / ISO 8528-3	
Rated net power (ESP: 50Hz 27°C / 60 Hz 40°C)	kVA	88	105
Number of bearings		1	
Number of wires		12	
Voltage regulator accuracy		+/- 0.5%	
Degree of protection / Insulation class		IP 23/H	
Environment Protection		System 2 (Humid atmosphere)	
Number of poles		4	
Number phases		3	
Over speed	rpm	2250	
Air flow	m³/s	0.25	0.3
Total Harmonic Distortion THD		no load < 2%-linear load < 5%	
Waveform: NEMA = TIF		< 50	
Xd Direct axis synchro reactance unsaturated	%	273	284
X'd Direct axis transient reactance saturated	%	11.8	12.3
X''d Direct axis subtransient reactance saturated	%	15.1	7.3
Excitation system			
Sustained short-circuit current	%	180% (1,8x In)	
Time sustained short-circuit current	s	20	
AVR			
Model		R 220	
Sensing		1 phase	
Voltage regulation	%	±0.5	
Voltage sensing	V	≤ 140	

The Leroy Somer LSA alternators are designed for heavy duty continuous applications:

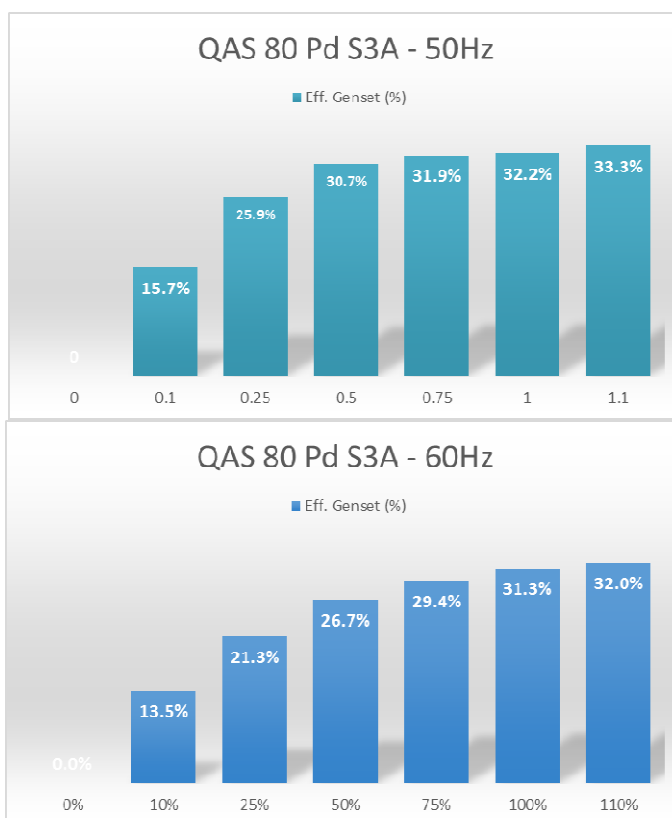
- System 2 protection (relative humidity >95%) for tropical environment (except coastal areas). With high performance dielectric varnish and reinforced over-coating on main stator and rotor
- 4 pole brushless design with single bearing, Class H insulation and IP23 rating
- Voltage regulation +/- 0.5%
- Full Load acceptance of prime power rating
- Standard excitation system is SHUNT (Self excited). As option (check *Electrical options*) you can have additional excitation system as:
 - PMG
 - Auxiliary winding



5. Generator

QAS 80 Pd S3A			
	rpm	1500	1800
Energy Balance			
Engine			
Heat rejection to exhaust	kW	62.9	70.6
Heat rejection to coolant	kW	50.3	50.2
Heat rejection to radiation	kW	14.7	15.3
Alternator			
Efficiency at full load	%	91.60%	91.90%

Genset Efficiency



Exhaust System			
Flow (PRP)	m ³ /min	13.8	17
Flow (ESP)	m ³ /min	14.8	17.9
Exhaust gas temperature "after turbine" (PRP)	°C	470	470
Exhaust gas temperature "after turbine" (ESP)	°C	492	492
Max. Backpressure (Without / with spark arrestor)	kPa	15 / TBD	15 / TBD
Output pipe diameter	mm	76.0	
Battery			
Quantity		1	
Voltage	V	12	
Capacity	Ah	110	
Connection		-	
Dimensions (L x W x H)	mm	514x175x210	



		QAS 80 Pd S3A	
	rpm	1500	1800
Cold cranking current	A(EN) / A(DIN)	800 / 450	
Starting power	kW	6	
Weight (wet)	kg	34.4	
Sensor			
Oil (temp, pressure & level)		STD	
Coolant (temp & level)		STD	
Fuel (feed pressure)		NA	
Charge air (temp & pressure)		NA	
Fuel Level		STD	
Water in Fuel (Switch)		STD	
Generator Voltage		STD	
Mains Voltage		OP	
Generator Current transformer		STD	
Transformer Maintenance Changeover feedback		NA	
Reply: Mains CB opened/closed		NA	
Reply: Generator CB opened/closed		NA	
Air Inlet Pressure Switch		NA	
Low Coolant Level Shutdown/Warning		NA	

*Confirm with Atlas Copco technical support.

6. Power Output

		QAS 80 Pd S3A	
	rpm	1500	1800
Circuit Breaker			
Brand		Schneider	
Model		CVS160B TM125G	
Poles		4	
Rated current (In)	A	125	
Thermal release, regulated (It)	A	112,5 (0,9 x In)	
CB tripping point	A	115.5	115.5
Overload protection (Ir)	A	440	
Fault current protection, residual current release (I _{dn})	A	0,03-30	
Motor Driven DC voltage	V	24	
Motorized		Standard with Qc4003	
Life operating cycles without maintenance		20000	

Terminal Board

Bolts diameter	mm	10
Terminal type		Plug

Sockets Available*

Sockets 1 Phase		
PIN Domestic (1x) 2p + E 16 A/230 V		OP
RIN Domestic (1x) 2p + E 16 A/230 V		OP
CE Domestic (1x) 2p + E 16 A/230 V		OP
Sockets 3 Phase		
		OP

Configuration Remarks**

- 1) CEE form 3p + N + PE 16 A/400 V
- 2) CEE form 3p + N + PE 32 A/400 V
- 3) CEE form 3p + N + PE 63 A/400 V
- 4) CEE form 3p + N + PE 125 A/400 V

*Sockets are enable for 50Hz and disable for 60Hz

**For a different configuration/scope contact Atlas Copco support

STD – Standard; OP – Option; NA – Not Available





7. Options

QAS 80 Pd S3A			
	rpm	1500	1800
Mechanical Options			
Special Equipment			
Spark arrestor			OP
Material			S235 JR G2
Inlet shutdown valve			OP
Design pressure	bar		13.8
Max/Min Temperature	°C		93
<p>Spark arrestor is a device that is designed to trap any exhaust particles or combustible materials, such as sparks or other flaming debris, from escaping into hazardous areas where they might cause fires. Exhaust particles are centrifuged in the spark arrestor, then collected and stored in a reservoir until emptied by an operator. An air shut-off valve serves to stop the engine by closing the air intake once the controller detects an over speed in the engine.</p>			
Fuel System			
External fuel tank connection			STD
Material			Brass 0011 5204 03
Test pressure	bar		1
Overpressure	bar		2
Open pressure	bar		1±0,1
Max/Min Temperature	°C		-30 to +80
External fuel tank connection with quick coupling			OP
<p>The EFT enable the generator to run for long periods of time on an external fuel supply without having to refuel. We can also provide quick couplings to enable easy and fast connection to the fuel tank</p>			
AFT Automatic fuel transfer			NA
Additional fuel filter			STD
Design pressure	bar		
Test pressure	bar		
Volume	l		
Max/Min Temperature	°C		
Max flow rate	g/h		
Skid fuel tank (long autonomy)			OP
Capacity	l		592
Material			Metal
Fuel level sender (*Changes automatically for different fuel tank)			STD
Oil level maintainer			NA
Capacity of oil tank			-
Cold start synthetic first oil filling			STD
Type			PAROIL Extra
Temperature (min / max)	°C		-15 to 40°C
Density (Ambient temperature)	g / cc		0,86 (15°C)
Cold flow			Antifreeze fuel additives in 0,2% composition



			QAS 80 Pd S3A	
	rpm		1500	1800
Mechanical Options				
Undercarriage option				
Undercarriage adjustable towbar with brakes			OP	
Number of axles			2	
Permissible mass on each axle	kg		1300	
Maximum speed	km/h		80	
Dimensions (L x W x H)	mm		4850 x 1650 x 2164	
Brake connections			Mechanical	
Wheel	r		14"	
Loose ball coupling			OP	
Adapter 24V road signalization			OP	
Towing eye				
Towing eye DIN			OP	
Towing eye NATO			OP	
Towing eye BALL coupling			OP	
Towing eye ITA			OP	
Towing eye AFR			OP	

Depending on the size, units have a two-wheeled, single axle trailer, or a double axel with 4 wheels. Both types of trailer have an adjustable towbar and road signalization.

Special options				
Special color undercarriage			OP	
Special color wheels			OP	
Special color canopy			OP	
Special color frame			OP	
Witness test			OP	
Guided and face to face testing of the machine. Including Transient test and Heat Run Test.				

Electrical Options

			QAS 80 Pd S3A	
Coolant Heater				
Electric driven coolant heater			OP	
Voltage	V		240	
Power	kW		1	
Current	A		4.2	
Thermostat Range	°C		38 / 49	
Fuel driven coolant heater			NA	
Electrical power	W			
Rated voltage	V			
Operating pressure	bar			
Flow rate at 0,1 bar	l/h			

Its main mission is heat the coolant so that the temperature of the engine is always high enough to start straight away, even in temperatures as low as minus 25 degrees Celsius. Not for all models but a fuel powered version is available, which is ideal for remote areas without mains supply.

Frequency and Voltage configuration				
Frequency/Voltage/Phases	50 Hz / 400V / 3ph		STD	
Dual frequency switch	50Hz-60Hz		OP	
*If the unit is dual frequency, DV and MV versions are NA				
Dedicated frequency	50 Hz 230V 1ph		NA	
Dual voltage	50 Hz 400 V 3ph - 230V 3ph (Norway)		OP	
Dual voltage	50 Hz 400 3ph - 230V 1ph		OP	





QAS 80 Pd S3A			
	rpm	1500	1800
Electrical Options			
Battery			
Battery charger*		OP	
Temperature	°C	-20 to 70	
Input frequency	Hz	47.....63	
Output voltage	V	12	
Output current	A	5	
Output power	W	60	
Dimensions (L x W x H)	mm	147 x 123 x 86	
<i>Recommendable with Qc2103 and Qc4003</i>			
Battery cut off switch		OP	
Operations	V / A		
Battery charger is necessary for stand-by applications because the controller is always on, ready to start at any time. Battery cut off switch allows the battery to be disconnected when storing the unit, thus preventing the battery from becoming drained.			
Electronic speed regulator (Governor)		OP	
Model		Perkins LCS	
Connection to engine		RS - 232	
Sensors/Switch	°C and kPa	Lubrication and cooling system	
Earth Protection			
Neutral TNS		STD	
Neutral EDF (TT)		OP	
Neutral IT		OP	
Earth leakage detection Relay (ELR)		OP	
	mA	30	
Insulation Monitoring Relay		OP	
Earth PIN		STD	
Length	mm	650	
Alternator excitation system			
Permanent magnet (PMG)		OP	
AVR		R438	
Sustained short-circuit current	%	300% (3x In)	
Time sustained short-circuit current	s	10	
Operating temperature	°C	-20°C to +70°C	
No load voltage	V	125	150
Stator Phase/Phase resistance (20°C)	Ω	2.1	
Auxiliary winding		NA	
AVR			
Sustained short-circuit current	%		
Time sustained short-circuit current	s		
The PMG or Permanent Magnet Generator is a separate device to power the AVR and is ideal for motor starting and distorted loads as provides the generator 3 times its nominal current during 10 seconds. Auxiliary winding system is an extra winding layer in the alternator that provides same benefits than the PMG.			
Controllers			
Qc1103		STD	
Qc2103		OP	
Qc4003*		NA	

*with Qc4003+ PMS Atlas Copco recommends: Battery charger + Coolant heater

*Just 1 ph socket available

*Qc4003 includes always communication cables and needed adaptors

Qc1103: is the controller dedicated for island operation or remote start

Qc2103: has in addition the possibility of detect a mains failure

Qc4003: is the high spec controller prepared to work synchronized with several units (IPP) and/or the mains



CONTROLLERS KEY FEATURES QC 1103 & 2103 CONTROLLERS

Auto start or automatic mains failure applications

Monitoring of electronic or non-electronic engines
J1939 as standard

Gen-set and busbar control & protection

Improved inputs/outputs
Up to 11 digital inputs, 5 analogue inputs and 8 relay outputs

Modbus communication rs485

Configurable for other applications
PARUS configurable

Graphical display
Multi-language



CONTROLLERS KEY FEATURES QC 4003 CONTROLLER

Controllers key features Qc 4003

Paralleling between generators and mains power supply

Full engine monitoring
CAN communication J1939

Gen-set and busbar control & protection

Multiple configurable inputs/outputs

Modbus communication RTU/RS485

Easy software with m-logic programation
PARUS 3

PARALLELING APPLICATIONS

Load Take Over, Mains Export/Import, AMF, Peak Shaving, Transformer Maintenance, Fix power and PMS (CAN)

