

This document gives a complete list of technical data with some detailed explanations of the main systems, subsystems and performance of our generators, in order to support local sales documentation, tenders or even technical doubts.

While every effort has been made to ensure that the information in this manual is correct Atlas Copco does not assume responsibility for possible errors. Atlas Copco reserves the right to make changes without prior notice.



Standard Model Scope

Applying insights gained from industrial customers, rental companies, public utilities and other end users QAS generators are designed to withstand the most demanding on-site conditions and environments.

Considering their impressive performance at full capacity, the QAS line of generators includes excellent features for noise reduction and environmental protection.

QAS generators are purpose built for quick, easy and safe transport and on-site handling. Built to last, a QAS generator will provide years of dependable service for your electrical power generation needs.

All members of the widely appreciated QAS family are intelligent multi-task units managing to power a wide range of electrical equipment in different applications.

Their superior component configuration offers a wide range of control modules, electrical settings and mechanical options, in order to guarantee superior quality at efficient operating costs.

Conceived for 100% prime power operation in the most severe outdoor conditions, ready to work in sensitive areas, QAS generators are designed and configured for safe operation with minimal downtime under any circumstance.

Features	Benefits
 Carefully selected components, accurately developed and tested configuration 	Accurate and stable power regardless of the conditions
Superior standard configuration and extensive option list	Ability to power a wide range of applications
 500 hours service interval and superior accessibility to all service points 	Service efficiency: increased up-time
Compact and safe concept and sturdy design	Increased transport efficiency
Designed and built to last	Superior resale value / longer life time

Manufacturing and Environmental Standards

The QAS range is manufactured following stringent ISO 9001 regulations, and by a fully implemented Environmental Management System fulfilling ISO 14001 requirements.

Attention has been given to ensure minimum negative impact to the environment. The QAS range complies with the latest noise emission directives.

Declaration of Conformity

Our QAS EC falls under the provisions of the article 12.2 of the EC Directive 2005/42/EC on the approximation of the laws of the Member States relating to machinery, is in conformity with, the relevant Essential Health and Safety Requirements of this directive:

MACHINERY SAFETY (2006/42/EC): EN ISO 12100-1, EN ISO 12100-2, UNE EN 12601 ELECTROMAGNETIC COMPATIBILITY (2004/108/EC): EN 61000-6-5, EN 61000-6-4 LOW VOLTAGE EQUIPMENT (2006/95/EC): EN 60034, EN60204-1, EN 60439 OUTDOOR NOISE EMISSION (2000/14/EC): ISO 3744 ISO 8528: QAS generators are design to comply with ISO 8528 regulation



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1. Performance Data

Generator	QAS 60 Pd S3A			
Rated speed	rpm	1500	1800	
Rated power factor (lagging)		0.8	0.8	
Deted Drime Dewer DDD	kVA	60	67.5	
Rated Prime Power, PRP	kW	48	54.0	
Limited Time Power, ESP (Stand-by)	kVA	66	74.3	
Linited Time Fower, ESF (Stand-by)	kW	52.8	59.4	
Continuous Operation Dewar, COD (Continuous)	kVA	48	54.0	
Continuous Operation Power, COP (Continuous)	kW	38.4	43.2	
Rated voltage (3ph. line to line)	V	400	480	
Rated voltage (1ph. line to neutral)	V	230	277	
Rated current 3ph. (PRP)	Α	86.6	81.2	
Rated current 3ph. (ESP)	А	95.3	89.3	
Maximum sound power level (LWA) complies with 2000/14/EC	dB(A)	89	93	
Maximum sound pressure level (LPA) at 7 m	dB(A)	61	65	
Coupling engine/alternator		Di	rect	
Capacity fuel tank (total)	I	1	50	
Fuel tank specifications		Pla	astic	
Fuel Autonomy at full load (Considering full capacity)	h	10.7	8.86	
Single step load acceptance (within G2, acc. ISO 8528-5:1993)	%	85		
Frequency drop (lower than % isochronous)	%	≤(0.05	
Maxim oil consumption 100% load	l/h	0.021	0.024	

Derating Table (%)

	0°C	5 °C	10 °C	15 °C	20 °C	25 °C	30 °C	35 °C	40 °C	45 °C	50 °C
0 m	100	100	100	100	100	100	100	100	100	95	90
500 m	100	100	100	100	100	95	95	95	95	90	85
1000 m	100	100	100	100	100	95	95	95	95	90	85
1500 m	100	100	100	95	95	95	95	95	90	85	80
2000 m	100	100	95	95	95	95	95	95	90	80	75
2500 m	95	95	95	95	95	90	90	90	90	NA	NA
3000 m	95	95	90	90	90	90	90	90	85	NA	NA
3500 m	90	90	90	90	90	85	85	NA	NA	NA	NA
4000 m	90	85	85	85	85	85	85	NA	NA	NA	NA

Limitations		QAS 60 Pd S3A
Maximum ambient temperature	°C	50
Altitude capability	m	4000
Relative air humidity maximum	%	85
Minimum running temperature	°C	-15
Minimum running temperature, with coldstart equipment and opened breather*	°C	-25
* on high humidity regions freezing may occur on the	e breather pipes	
Application Data		QAS 60 Pd S3A
Mode of operation		PRP
Max. Inclination		+/- 25°
Operation		Single / parallel
Start-up and control mode		manual / auto
Climatic exposure		open air

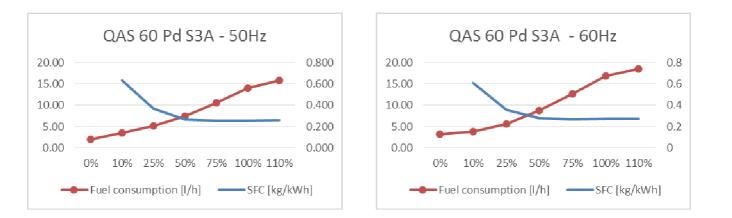


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	QAS 60 Pd S3A		
	rpm	1500	1800
Fuel Consumption at*:			
0% Load	l/h	2.05	3.16
10% Load	l/h	3.53	3.81
25% Load	l/h	5.12	5.58
50% Load	l/h	7.44	8.74
75% Load	l/h	10.60	12.65
100% Load	l/h	14.05	16.93
110% Load	l/h	15.81	18.60
Specific Fuel Consumption at:			
0% Load	kg/kWh	NA	NA
10% Load	kg/kWh	0.633	0.607
25% Load	kg/kWh	0.367	0.356
50% Load	kg/kWh	0.267	0.279
75% Load	kg/kWh	0.253	0.269
100% Load	kg/kWh	0.252	0.270
110% Load	kg/kWh	0.258	0.269



(Reference conditions at 25°C Air Inlet Temperature, 60% Relative Humidity, 1bar Absolute inlet pressure, for different conditions or limitations contact Atlas Copco technical support).



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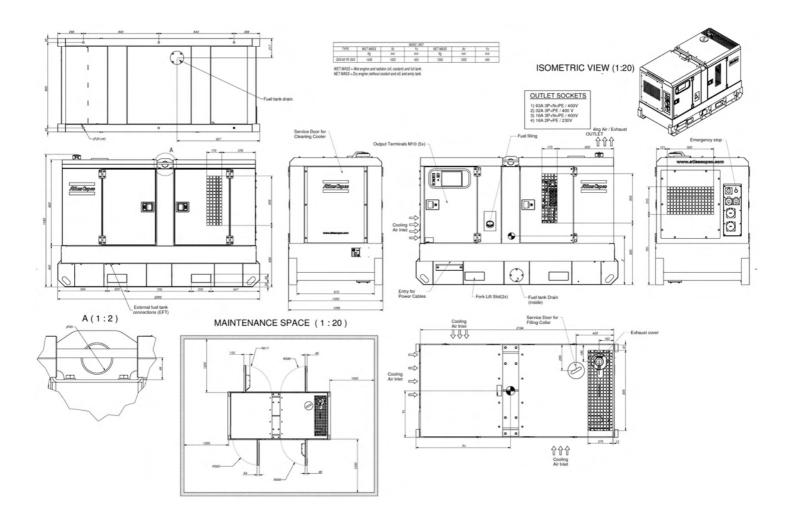




2. Box

		QAS 60 Pd S3A			
	rpm	1500	1800		
Dimensions (L x W x H)	m	2,26 x 1	,05 x 1,43		
Weight					
Net mass	Kg	1	305		
Wet mass	Kg	1	430		
Capacity of spillage free frame		11	81.5		
Dimensions Long autonomy Fuel tank		2,26 x 1	,05 x 1,57		
Weight					
Net mass	Kg		368		
Wet mass	Kg	1624			
Foam silencer					
Thickness	mm		50		
Temperature	°C	M'- 00) Max 120		

Our canopies are made from galvanized steel and painted with powder coating paint. To improve the protection in the most exposed parts as frame and lifting beam, it is also primed with a special paint before coating.





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3. Engine

	QAS 60 Pd S3A				
	rpm	1500	1800		
General					
Manufacturer		Perkins			
Model		1104D-44TG3 / TG2	1104D-44TG2		
Standard		ISO 3046 / ISO	8528-2		
Number of cylinders	u.	4			
Configuration		4 vertical in	line		
Aspiration		Turbocharg	jed		
Speed governor		Mechanical with TG3 / Electronic with TG2 with TG2	Electronic with TG2		
Bore	mm	105			
Stroke	mm	127			
Electrical system (DC)	V	24			
Compression ratio		18,23:1			
Displacement (swept volume)	I	4.41			
Piston speed	m/s	6.35	7.62		
Combustion system		Direct inject	ion		
Charged air cooling system		Intercoole			
Maximum permissible load factor of PRP during 24h	%	80			
Lubrication system					
Туре		PAROIL E (Mi	neral)		
Capacity of oil system (including filters + sump)	I	8			
Oil pressure at rated speed	kPa	430			
Maximum Lubrication oil temperature	°C	125			
Air intake system					
Air consumption 25°C (PRP)	m³/min	4.7	5.8		
Air consumption 25°C (ESP)	m³/min	4.9	5.8		
Max allowable air intake restriction	kPa	5	0.0		
Air filter cleaning efficiency	%	99.95%			
Air filter capacity	m³/min	6 - 12			
		0 12			
Cooling system					
Coolant		Parcool			
Capacity of engine		7			
Total capacity (radiator, hoses)		16.5			
Fan power consumption at nominal speed	kW	2.6	2.8		
Fan material		Plastic			
Coolant flow	l/s	1	1		
Air mass flow (46°C)	m³/s	2,5	3		
(53°C)	m³/s	3	3,6		
Fuel filter		Weter Original	rotor		
Max pressure	bar	Water Separ 2.06	alui		
Temperature	°C	-40 to 12	1		
Volume		-40 to 12 NA	.1		
	1/6				
Flow Rate	l/h	341			
Emission compliance		EU STAGE	3A		
No X + HC	g/kWh	3.98	4.7		
CO	g/kWh	0.89	5		
PM	g/kWh	0.27	0.4		
SO2	g/kWh	2 mg/kg	NA		
CO2 (at optimal working point)	%	NĂ	NA		



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4. Alternator

		QAS 60	S 60 Pd S3A	
	rpm	1500	1800	
General				
Manufacturer		Leroy	Somer	
Model		LSA 4	2.3 L9	
Standard		IEC 34-1 /	ISO 8528-3	
Rated net power (ESP: 50Hz 27°C / 60 Hz 40°C)	kVA	66	66	
Number of bearings			1	
Number of wires		1	2	
Voltage regulator accuracy		+/- (0.5%	
Degree of protection / Insulation class		IP 2	23/H	
Environment Protection		System 2 (Hum	nid atmosphere)	
Number of poles		4		
Number phases		:	3	
Over speed	rpm	22	250	
Air flow	m³/s	0.1	0.1	
Total Harmonic Distortion THD		no load < 2%-li	inear load < 4%	
Waveform: NEMA = TIF		<	50	
Xd Direct axis synchro reactance unsaturated	%	283	283	
X'd Direct axis transient reactance saturated	%	14.7	14.7	
X"d Direct axis subtransient reactance saturated	%	7.3	7.3	
Excitation system		Sh	lunt	
Sustained short-circuit current	%	180% ((1,8x ln)	
Time sustained short-circuit current	S	2	20	
AVR				
Model		R 220		
Sensing		1 pł	nase	
Voltage regulation	%	±(0.5	
Voltage sensing	V	≤1	40	

The Leroy Somer LSA alternators are designed for heavy duty continuous applications:

- System 2 protection (relative humidity >95%) for tropical environment (except coastal areas). With high performance dielectric varnish and reinforced over-coating on main stator and rotor
- 4 pole brushless design with single bearing, Class H insulation and IP23 rating
- Voltage regulation +/- 0.5%
- Full Load acceptance of prime power rating
- Standard excitation system is SHUNT (Self excited). As option (check *Electrical options*) you can have additional excitation system as:
 - o PMG
 - o Auxiliary winding







5. Generator

	QAS 60 Pd S3A			
	rpm	1500	1800	
Energy Balance				
Engine				
Heat rejection to exhaust	kW	52.2	62.9	
Heat rejection to coolant	kW	47	62.9	
Heat rejection to radiation	kW	9.1	10.3	
Alternator				
Efficiency at full load	%	91.60%	91.00%	

Genset Efficiency



Exhaust System			
Flow (PRP)	m³/min	11.5	13.5
Flow (ESP)	m³/min	12.5	14.7
Exhaust gas temperature "after turbine" (PRP)	°C	540	542
Exhaust gas temperature "after turbine" (ESP)	С	560	598
Max. Backpressure (Without / with spark arrestor)	kPa	12 / TBD	15 / TBD
Output pipe diameter	mm	70	6.0
Battery			
Quantity		1	
Voltage	V	1	2
Capacity	Ah	1	10
Connection			-
Dimensions (L x W x H)	mm	514x1	75x210



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		QAS 60	Pd S3A
	rpm	1500	1800
Cold cranking current	A(EN) / A(DIN)	800	/ 450
Starting power	kW		6
Weight (wet)	kg	34	4.4
Sensor			
Oil (temp, pressure & level)		S	TD
Coolant (temp & level)		S	TD
Fuel (feed pressure)		Ν	IA
Charge air (temp & pressure)		NA	
Fuel Level		S	TD
Water in Fuel (Switch)		S	TD
Generator Voltage		S	TD
Mains Voltage		C)P
Generator Current transformer		S	TD
Transformer Maintenance Changeover feedback		N	IA
Reply: Mains CB opened/closed		Ν	IA
Reply: Generator CB opened/closed		N	IA
Air Inlet Pressure Switch		N	IA
Low Coolant Level Shutdown/Warning		Ν	IA

*Confirm with Atlas Copco technical support.

6. Power Output

		QAS 60	Pd S3A
	rpm	1500	1800
Circuit Breaker			
Brand		Schn	neider
Model		CVS160E	3 TM100G
Poles		4	4
Rated current (In)	А	1(00
Thermal release, regulated (It)	A	8	37
CB tripping point	A	86.6	86.6
Overload protection (Ir)	А	32	20
Fault current protection, residual current release (Idn)	A	0,03	3-30
Motor Driven DC voltage	V	N	IA
Motorized		N	IA
Life operating cycles without maintenance		200	000
Terminal Board			
Bolts diameter	mm	1	0
Terminal type		PI	ug
Sockets Available*			
Sockets 1 Phase			
PIN Domestic (1x) 2p + E 16 A/230 V		С)P
RIN Domestic (1x) 2p + E 16 A/230 V		С)P
CE Domestic (1x) 2p + E 16 A/230 V		OP	
Sockets 3 Phase		0)P
Configuration Remarks**		CEE form 3p + N + PE 16 A/400 V CEE form 3p + N + PE 32 A/400 V CEE form 3p + N + PE 63 A/400 V	

**For a different configuration/scope contact Atlas Copco support

STD – Standard; OP – Option; NA – Not Available



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7. Options

	QAS 60 Pd S3A		
	rpm	1500	1800
Mechanical Options			
Special Equipment			
Spark arrestor		(OP
Material		S235 JR G2	
Inlet shutdown valve		OP	
Design pressure	bar	13	
Max/Min Temperature	Oo	-25 to 80	

Spark arrestor is a device that is designed to trap any exhaust particles or combustible materials, such as sparks or other flaming debris, from escaping into hazardous areas where they might cause fires. Exhaust particles are centrifuged in the spark arrestor, then collected and stored in a reservoir until emptied by an operator. An air shut-off valve serves to stop the engine by closing the air intake once the controller detects an over speed in the engine.

OP Brass 0011 5204 03
Brass 0011 5204 03
1
•
2
1±0,1
-30 to +80
OP

The EFT enable the generator to run for long periods of time on an external fuel supply without having to refuel. We can also provide quick couplings to enable easy and fast connection to the fuel tank

AFT Automatic fuel transfer		NA
Additional fuel filter		STD
Design pressure	bar	
Test pressure	bar	
Volume		
Max/Min Temperature	°C	
Max flow rate	g/h	
Skid fuel tank (long autonomy)		NA
Capacity	I	
Material		
Fuel level sender (*Changes automatically for different fuel tank)		STD
Oil level maintainer		NA
Capacity of oil tank		-
Cold start synthetic first oil filling		OP
Туре		PAROIL Extra
Temperature (min / max)	O°	-15 to 40°C
Density (Ambient temperature)	g / cc	0,86 (15°C)
Cold flow		Antifreeze fuel additives in 0,2% composition





		QAS 60 Pd S3A	
	rpm	1500	1800
Mechanical Options			
Undercarriage option			
Undercarriage adjustable towbar with brakes		C)P
Number of axles			1
Permissible mass on each axle	kg	1800	
Maximum speed	km/h	170	
Dimensions (L x W x H)	mm	4224 x 1700 x 2066	
Brake connections		Mechanical	
Wheel	r	14"	
Loose ball coupling		C)P
Adapter 24V road signalization		C)P
Towing eye			
Towing eye DIN		OP	
Towing eye NATO		OP	
Towing eye BALL coupling		OP	
Towing eye ITA		OP	
Towing eye AFR		C)P

Depending on the size, units have a two-wheeled, single axle trailer, or a double axel with 4 wheels. Both types of trailer have an adjustable towbar and road signalization.

Special options		
Special color undercarriage	OP	
Special color wheels	NA	
Special color canopy	OP	
Special color frame	OP	
Witness test	OP	
Guided and face to face testing of the machine. Including Transier	nt test and Heat Run Test.	

Electrical Options

		QAS 60 Pd S3A	
Coolant Heater			
Electric driven coolant heater		OP	
Voltage	V	240	
Power	kW	1	
Current	A	4.2	
Thermostat Range	O°	38 / 49	
Fuel driven coolant heater		NA	
Electrical power	W		
Rated voltage	V		
Operating pressure	bar		
Flow rate at 0,1 bar	l/h		

Its main mission is heat the coolant so that the temperature of the engine is always high enough to start straight away, even in temperatures as low as minus 25 degrees Celsius. Not for all models but a fuel powered version is available, which is ideal for remote areas without mains supply.

Frequency and Voltage configuration		
Frequency/Voltage/Phases 50 Hz / 400V / 3ph	STD	
Dual frequency switch 50Hz-60Hz	OP	
*If the unit is dual frequency, DV and MV versions are NA		
Dedicated frequency 50 Hz 230V 1ph	NA	
Dual voltage 50 Hz 400 V 3ph - 230V 3ph (Norway)	OP	
Dual voltage 50 Hz 400 3ph - 230V 1ph	OP	



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		QAS 60 Pd S3A	
	rpm	1500	1800
Electrical Options			
Battery			
Battery charger*		C)P
Temperature	°C	-20	to 70
	Hz	47	63
Output voltage	V	12	
Output current	Α	5	
Output power	W	60	
Dimensions (L x W x H)	mm	147 x 123 x 86	
Recommendable with Qc2103 and Qc4003			
Battery cut off switch		С)P
Operations	V / A	28 / 1500	

Battery charger is necessary for stand-by applications because the controller is always on, ready to start at any time. Battery cut off switch allows the battery to be disconnected when storing the unit, thus preventing the battery from becoming drained.

Electronic speed regulator (Governor)		OP	
Model		Perkins LCS	
Connection to engine		RS - 232	
Sensors/Switch	°C and kPa	Lubrication and cooling system	
Earth Protection			
Neutral TNS		STD	
Neutral EDF (TT)		OP	
Neutral IT		OP	
Earth leakage detection Relay (ELR)		OP	
	mA	30	
Insulation Monitoring Relay		OP	
Earth PIN		STD	
Length	mm	650	
Alternator excitation system			
Permanent magnet (PMG)		OP	
AVR		R438	
Sustained short-circuit current	%	300% (3x In)	
Time sustained short-circuit current	S	10	
Operating temperature	°C	-20°C to +70°C	
No load voltage	V	125 125	
Stator Phase/Phase resistance (20°C)	Ω	2.1	
Auxiliary winding		NA	
AVR			
Sustained short-circuit current	%		
Time sustained short-circuit current	S		

The PMG or Permanent Magnet Generator is a separate device to power the AVR and is ideal for motor starting and distorted loads as provides the generator 3 times its nominal current during 10 seconds. Auxiliary winding system is an extra winding layer in the alternator that provides same benefits than the PMG.

Controllers	
Qc1103	STD
Qc2103	OP
Qc4003*	NA

*with Qc4003+ PMS Atlas Copco recommends: Battery charger + Coolant heater *Just 1 ph socket available

*Qc4003 includes always communication cables and needed adaptors

Qc1103: is the controller dedicated for island operation or remote start

Qc2103: has in addition the possibility of detect a mains failure

Qc4003: is the high spec controller prepared to work synchronized with several units (IPP) and/or the mains



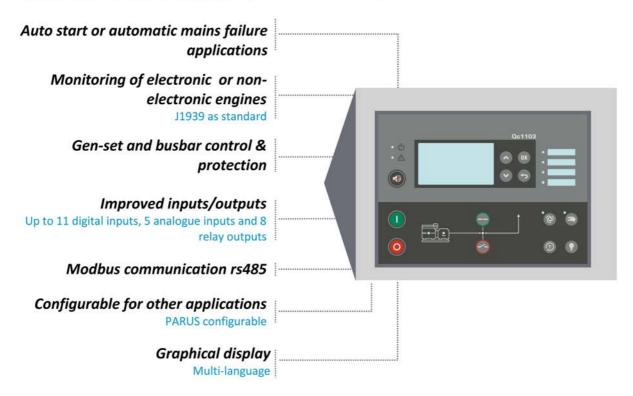
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CONTROLLERS KEY FEATURES QC 1103 & 2103 CONTROLLERS



CONTROLLERS KEY FEATURES QC 4003 CONTROLLER





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