

This document gives a complete list of technical data with some detailed explanations of the main systems, subsystems and performance of our generators, in order to support local sales documentation, tenders or even technical doubts.

While every effort has been made to ensure that the information in this manual is correct Atlas Copco does not assume responsibility for possible errors. Atlas Copco reserves the right to make changes without prior notice.



#### **Standard Model Scope**

Applying insights gained from industrial customers, rental companies, public utilities and other end users QAS generators are designed to withstand the most demanding on-site conditions and environments.

Considering their impressive performance at full capacity, the QAS line of generators includes excellent features for noise reduction and environmental protection.

QAS generators are purpose built for quick, easy and safe transport and on-site handling. Built to last, a QAS generator will provide years of dependable service for your electrical power generation needs.

All members of the widely appreciated QAS family are intelligent multi-task units managing to power a wide range of electrical equipment in different applications.

Their superior component configuration offers a wide range of control modules, electrical settings and mechanical options, in order to guarantee superior quality at efficient operating costs.

Conceived for 100% prime power operation in the most severe outdoor conditions, ready to work in sensitive areas, QAS generators are designed and configured for safe operation with minimal downtime under any circumstance.

## Features Benefits

- Carefully selected components, accurately developed and tested configuration
- Superior standard configuration and extensive option list
- 500 hours service interval and superior accessibility to all service points
- Compact and safe concept and sturdy design
- · Designed and built to last

- Accurate and stable power regardless of the conditions
- Ability to power a wide range of applications
- Service efficiency: increased up-time
- Increased transport efficiency
- Superior resale value / longer life time

# **Manufacturing and Environmental Standards**

The QAS range is manufactured following stringent ISO 9001 regulations, and by a fully implemented Environmental Management System fulfilling ISO 14001 requirements.

Attention has been given to ensure minimum negative impact to the environment.

The QAS range complies with the latest noise emission directives.

### **Declaration of Conformity**

Our QAS EC falls under the provisions of the article 12.2 of the EC Directive 2005/42/EC on the approximation of the laws of the Member States relating to machinery, is in conformity with, the relevant Essential Health and Safety Requirements of this directive:

MACHINERY SAFETY (2006/42/EC): EN ISO 12100-1, EN ISO 12100-2, UNE EN 12601 ELECTROMAGNETIC COMPATIBILITY (2004/108/EC): EN 61000-6-5, EN 61000-6-4 LOW VOLTAGE EQUIPMENT (2006/95/EC): EN 60034, EN60204-1, EN 60439

OUTDOOD NOISE EMISSION (2000/44/EC): LIN 00004, LIN00204-1, LI

OUTDOOR NOISE EMISSION (2000/14/EC): ISO 3744

ISO 8528: QAS generators are design to comply with ISO 8528 regulation









## 1. Performance Data

Generator		QAS 200 V	od Stage 3A	QAS 200 \	od Stage 2
Rated speed	rpm	1500	1800	1500	1800
Rated power factor (lagging)		0,8	0,8	0,8	0,8
Data d Drivera Daviera DDD	kVA	200	225,0	200	220,0
Rated Prime Power, PRP	kW	160	180,0	160	176,0
Limited Time Power, ESP (Stand-by)	kVA	220	247,5	220	242,0
	kW	176	198,0	176	193,6
Continuous Operation Power, COP (Continuous)	kVA	140	157,5	140	154.0
	kW	112	126,0	112	123,2
Rated voltage (3ph. line to line)	V	400	480	400	480
Rated voltage (1ph. line to neutral)	V	230	277	230	277
Rated current 3ph. (PRP)	Α	288,7	270,6	288,7	264,6
Rated current 3ph. (ESP)	Α	317,5	297,7	317,5	291,1
Maximum sound power level (LWA) complies with 2000/14/EC	dB(A)	97	99	97	99
Maximum sound pressure level (LPA) at 7 m	dB(A)	69	71	69	71
Coupling engine/alternator		Dir	rect	Di	rect
Capacity fuel tank (total)	I	4	69	4	69
Fuel tank specifications		Me	etal	M	etal
Fuel Autonomy at full load (Considering full capacity)	h	11,3	9,6	11,1	9,0
Single step load acceptance (within G2, acc. ISO 8528-5:1993)	%	80	95	50	55
Frequency drop (lower than % isochronous)	%	≤0,25	≤0,25	≤0,25	≤0,25
Maxim oil consumption 100% load	l/h	0,08	0,09	0,08	0,09

# **Derating Table (%)**

	0°C	5 °C	10 °C	15 °C	20 °C	25 °C	30 °C	35 °C	40 °C	45 °C	50 °C
0 m	100	100	100	100	100	100	100	100	100	85	75
500 m	100	100	100	100	100	100	100	100	100	85	75
1000 m	100	100	100	100	100	100	100	100	100	85	75
1500 m	95	95	95	95	95	95	95	95	90	85	75
2000 m	90	90	90	90	90	90	90	90	85	80	75
2500 m	85	85	85	85	85	85	85	85	80	NA	NA
3000 m	80	80	80	80	80	80	80	80	75	NA	NA
3500 m	75	75	75	75	75	75	75	NA	NA	NA	NA
4000 m	70	70	70	70	70	70	70	NA	NA	NA	NA

Limitations		QAS 200 Vod Stage 3A	QAS 200 Vod Stage 2
Maximum ambient temperature	°C	50	50
Altitude capability	m	4000	4000
Relative air humidity maximum	%	85	85
Minimum running temperature	°C	-15	-15
Minimum running temperature, with coldstart equipment and opened breather*	°C	-25	-25

\* on high humidity regions freezing may occur on the *breather pipes* 

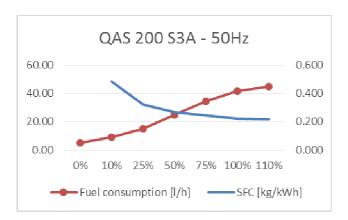
Application Data	QAS 200 Vod Stage 3A	QAS 200 Vod Stage 2
Mode of operation	PRP	PRP
Max. Inclination	+/- 10°	+/- 10°
Operation	single / parallel	single / parallel
Start-up and control mode	manual / auto	manual / auto
Climatic exposure	open air	open air

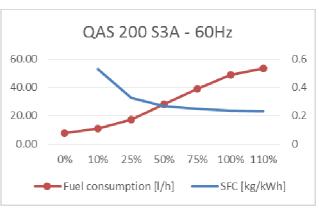


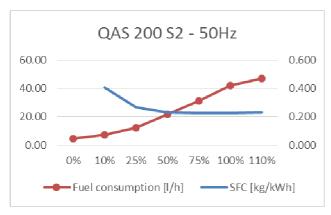


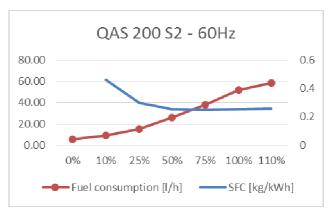


		QAS 200 V	od Stage 3A	QAS 200 Vod Stage 2	
	rpm	1500	1800	1500	1800
Fuel Consumption at*:					
0% Load	l/h	5,10	7,70	4,83	5,78
10% Load	l/h	9,00	11,10	7,55	9,46
25% Load	l/h	14,90	17,10	12,50	15,28
50% Load	l/h	24,80	28,00	21,63	26,10
75% Load	l/h	34,30	38,80	31,33	38,23
100% Load	l/h	41,40	49,00	42,30	51,92
110% Load	l/h	44,90	53,50	47,00	58,23
Specific Fuel Consumption at:					
0% Load	kg/kWh	NA	NA	NA	NA
10% Load	kg/kWh	0,484	0,530	0,406	0,462
25% Load	kg/kWh	0,320	0,327	0,269	0,299
50% Load	kg/kWh	0,267	0,268	0,233	0,255
75% Load	kg/kWh	0,246	0,247	0,225	0,249
100% Load	kg/kWh	0,223	0,234	0,227	0,254
110% Load	kg/kWh	0,219	0,232	0,230	0,259
iesel fuel type No. 2 diesel or a fuel correspond	ding to ASTM D2. Density:	0,86 kg/l			









(Reference conditions at 25°C Air Inlet Temperature, 60% Relative Humidity, 1bar Absolute inlet pressure, for different conditions or limitations contact Atlas Copco technical support).



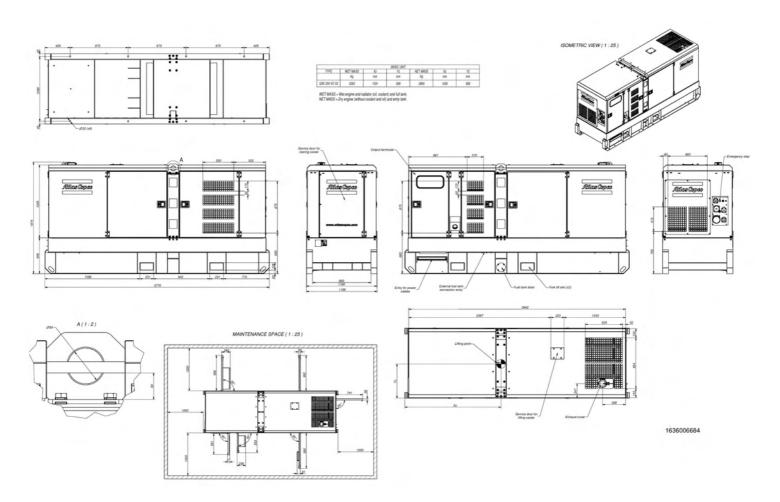




#### 2. Box

		QAS 200 V	od Stage 3A	QAS 200 V	od Stage 2
	rpm	1500	1800	1500	1800
Dimensions (L x W x H)	m	3,77 x 1,2 x 1,87		3,77 x 1	,2 x 1,87
Weight					
Net mass	Kg	28	889	28	89
Wet mass	Kg	32	283	32	83
Capacity of spillage free frame	I	56	4.3	564	1.08
Dimensions Long autonomy Fuel tank		3,77 x 1	1,2 x 2,2	3,77 x 1	,2 x 2,2
Weight					
Net mass	Kg	31	29	31	29
Wet mass	Kg	43	364	43	64
Foam silencer					
Thickness	mm	5	60	5	0
Temperature	°C	Min -30	Max 120	Min -30	Max 120

Our canopies are made from galvanized steel and painted with powder coating paint. To improve the protection in the most exposed parts as frame and lifting beam, it is also primed with a special paint before coating.











# 3. Engine

		QAS 200 V	od Stage 3A	Q.A	QAS 200 Vod Stage 2		
	rpm	1500	1800	1500	)	1800	
General							
Manufacturer		Vo	olvo		Volve	0	
Model		TAD 7	753 GE		TAD 733	3 GE	
Standard		ISO 3046 /	ISO 8528-2	ISC	3046 / IS	O 8528-2	
Number of cylinders	u.		6		6		
Configuration		6 ir	line		6 in lir	ne	
Aspiration		Turboo	charged		Turbocha	arged	
Speed governor			nta EMS-2	V	olvo Penta		
Bore	mm	1	08		108		
Stroke	mm	1	30		130		
Electrical system (DC)	٧		24		24		
Compression ratio		18	3:01		18:0	1	
Displacement (swept volume)	1		,15		7,15		
Piston speed	m/s	6,5	7,8	6,5		7,8	
Combustion system			injection	-,-	Direct inje		
Charged air cooling system			cooled		Intercod		
Maximum permissible load factor of PRP during 24h	%		70		70		
	,3	<u>'</u>	•		, 0		
ubrication system							
Туре		PAROIL I	E (Mineral)	P	AROIL E (	Mineral)	
Capacity of oil system (including filters + sump)			34	34		· · ·	
Oil pressure at rated speed	kPa	300	- 500	480 - 520		520	
Maximum Lubrication oil temperature	°C	125			125		
·							
Air intake system							
Air consumption 25°C (PRP)	m³/min	11,5	14	11,5	5	14,2	
Air consumption 25°C (ESP)	m³/min	12	15	12,4		15,8	
Max allowable air intake restriction	kPa		5		3,5		
Air filter cleaning efficiency	%	7:	5%		75%	)	
Air filter capacity	m³/min	18	- 30		18 - 3	30	
Cooling system							
Coolant			rcool		Parco	Ol	
Capacity of engine	<u>!</u>		10		9.8		
Total capacity (radiator, hoses)	1		34	0.4	28.6		
Fan power consumption at nominal speed	kW	11,3	18,5	6,1		10,5	
Fan material			astic		Plast		
Coolant flow	l/s	4,08	4,92	3		3.6	
Air mass flow (60°C)	m³/s	3,6	4,1	(55°C)	3,1	3,7	
(65°C)	m³/s	4,2	4,7	(64°C)	3,9	4,9	
Fuel filter		Water S	Separator		Water Sep	parator	
Max pressure	bar		,03		1,03		
Temperature	°C		-		-		
Volume	I		-		-		
Flow Rate	l/h	4	54		454		
		EU STAGE 3A	EU STAGE 3A	EU STA	GE 2	EU STAGE	
Emission compliance							
No X + HC	g/kWh	3,37 + 0,09	3,41 + 0,08	1950	)	1950	
CO	g/kWh	0,39	0,33	400		400	
PM	g/kWh	0.046	0.067	NA		NA	
SO2	g/kWh	NA	NA	50		50	
CO2 (at optimal working point)	%	NA	NA	NA		NA	









#### 4. Alternator

		QAS 200 V	od Stage 3A	QAS 200 V	od Stage 2	
	rpm	1500	1800	1500	1800	
General						
Manufacturer		Leroy	Somer	Leroy	Somer	
Model		LSA 4	6.2 M5	LSA 4	6.2 M5	
Standard		IEC 34-1 /	ISO 8528-3	IEC 34-1 /	ISO 8528-3	
Rated net power (ESP: 50Hz 27°C / 60 Hz 40°C)	kVA	223	262	223	262	
Number of bearings			1		1	
Number of wires		1	2	1	2	
Voltage regulator accuracy		+/- (	0.5%	+/- (	).5%	
Degree of protection / Insulation class		IP 2	23/H	IP 2	23/H	
Environment Protection		System 2 (Hum	nid atmosphere)	System 2 (Hum	nid atmosphere)	
Number of poles			4	4		
Number phases		;	3	3		
Over speed	rpm	22	250	2250		
Air flow	m³/s	0,43	0,51	0,43	0,51	
Total Harmonic Distortion THD		no load < 2,5%	on load < 2,5%	no load < 2,5%-	on load < 2,5%	
Waveform: NEMA = TIF		<	50	< 50		
Xd Direct axis synchro reactance unsaturated	%	301	314	301	314	
X'd Direct axis transient reactance saturated	%	14,7	15,3	14,7	15,3	
X"d Direct axis subtransient reactance saturated	%	8,8	9,2	8,8	9,2	
Excitation system		Sh	unt	Sh	unt	
Sustained short-circuit current	%	180% (	1,8x ln)	180% (	1,8x ln)	
Time sustained short-circuit current	s	2	20	2	20	
AVR						
Model		R	250	R 2	250	
Sensing		1 pl	nase	1 pł	nase	
Voltage regulation	%	±(	).5	±(	).5	
Voltage sensing	V	≤13	39V	≤13	39V	

The Leroy Somer LSA alternators are designed for heavy duty continuous applications:

- System 2 protection (relative humidity >95%) for tropical environment (except coastal areas). With high performance dielectric varnish and reinforced over-coating on main stator and rotor
- 4 pole brushless design with single bearing, Class H insulation and IP23 rating
- Voltage regulation +/- 0.5%
- Full Load acceptance of prime power rating
- Standard excitation system is SHUNT (Self excited). As option (check *Electrical options*) you can have additional excitation system as:
  - PMG 0
  - o Auxiliary winding



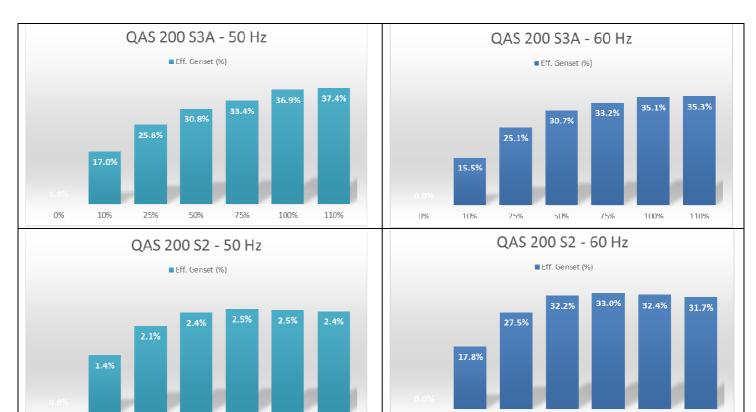




#### 5. Generator

		QAS 200 Vod Stage 3A		QAS 200 Vod Stage 2	
	rpm	1500	1800	1500	1800
Energy Balance					
Engine					
Heat rejection to exhaust	kW	121	149	142	168
Heat rejection to coolant	kW	144	123	87	99
Heat rejection to radiation	kW	18	21	19	22
Alternator					
Efficiency at full load	%	92.30%	93.00%	92.30%	93.00%

# **Genset Efficiency**



Exhaust System					
Flow (PRP)	m³/min	31,9	38.8	31,8	40,4
Flow (ESP)	m³/min	33.5	42.7	37,2	44,4
Exhaust gas temperature "after turbine" (PRP)	°C	465	496	510	509
Exhaust gas temperature "after turbine" (ESP)	°C	505	550	530	530
Max. Backpressure (Without / with spark arrestor)	kPa	7 / TBD	7 / TBD	3 / TBD	5 / TBD
Output pipe diameter	mm	114		114	
Battery					
Quantity			2	2	
Voltage	V	1	12	12	
Capacity	Ah	1	43	143	
Connection		Serie		Se	erie
Dimensions (L x W x H)	mm	514x2	18x210	514x2	18x210

25%

50%

75%

10%





100%

110%

10%

25%

50%

75%

100%

110%





		QAS 200 Voc	l Stage 3A	QAS 200 V	od Stage 2
	rpm	1500	1800	1500	1800
Cold cranking current	A(EN) / A(DIN)	1000 / 540		1000	/ 540
Starting power	kW	7,5	i	7,	5
Weight (wet)	kg	43,4	4	43	,4
Sensor					
Oil (temp, pressure & level)		STE	)	ST	D
Coolant (temp & level)		STI	)	ST	D
Fuel (feed pressure)		STI	)	STD	
Charge air (temp & pressure)		STE	)	STD	
Fuel Level		STE	)	ST	D
Water in Fuel		STE	)	ST	D
Generator Voltage		STE	)	ST	D
Mains Voltage		OP	•	0	Р
Generator Current transformer		STI	)	ST	D
Transformer Maintenance Changeover feedback		OP	)	0	Р
Reply: Mains CB opened/closed		OP	)	0	Р
Reply: Generator CB opened/closed		OP	•	0	Р
Air Inlet Pressure Switch		STI	)	ST	D
Low Coolant Level Shutdown/Warning		STI	)	ST	D

# 6. Power Output

		QAS 200 V	od Stage 3A	QAS 200 Vo	od Stage 2
	rpm	1500	1800	1500	1800
Circuit Breaker					
Brand		Schn	neider	Schne	eider
Model		CVS400F CVS40		100F	
Poles		4 4			
Rated current (In)	Α	320	- 400	320 -	400
Thermal release, regulated (It)	Α	40	00	40	0
CB tripping point	Α	288,7	270,6	288,7	264,6
Overload protection (Ir)	Α	3,5	x In	3,5 >	ι In
Fault current protection, residual current release (Idn)	Α	0,03	3-30	0,03	-30
Motor Driven DC voltage	V	2	24	24	1
Motorized		Standard w	vith Qc4003	Standard wi	th Qc4003
Life operating cycles without maintenance		150	000	150	00
Terminal Board					
Bolts diameter	mm	1	5	15	5
Terminal type		Pla	aten	Plat	en
Sockets Available*					
Sockets 1 Phase					
PIN Domestic (1x) 2p + E 16 A/230 V		C	)P	OI	<b>)</b>
RIN Domestic (1x) 2p + E 16 A/230 V		C	)P	OI	<b>5</b>
CE Domestic (1x) 2p + E 16 A/230 V		C	)P	OI	<b>o</b>
Sockets 3 Phase		C	)P	OI	<b>)</b>
		CEE form 3p + N	I + PE 16 A/400 V	CEE form 3p + N	+ PE 16 A/400 V
		CEE form 3p + N	I + PE 32 A/400 V	CEE form 3p + N	+ PE 32 A/400 \
		CEE form 3p + N + PE 63 A/400 V		CEE form 3p + N + PE 63 A/40	
Configuration Remarks**		CEE form 3p + N	I + PE 63 A/400 V	CEE IOIIII 3P + N	+ PE 63 A/400 V

# STD - Standard; OP - Option; NA - Not Available



<sup>\*\*</sup>For a different configuration/scope contact Atlas Copco support





#### 7. Options

		QAS 200 Vod Stage 3A		QAS 200 Vod Stage 2	
	rpm	1500	1800	1500	1800
Mechanical Options					
Special Equipment					
Spark arrestor		0	Р	0	P
Material		S235 .	JR G2	S235	JR G2
Inlet shutdown valve		0	Р	0	Р
Design pressure	bar	13	,8	13	3,8
Max/Min Temperature	°C	9:	3	9	3

Spark arrestor is a device that is designed to trap any exhaust particles or combustible materials, such as sparks or other flaming debris, from escaping into hazardous areas where they might cause fires. Exhaust particles are centrifuged in the spark arrestor, then collected and stored in a reservoir until emptied by an operator. An air shut-off valve serves to stop the engine by closing the air intake once the controller detects an over speed in the engine.

Fuel System			
External fuel tank connection		STD	STD
Material		Brass 0011 5204 03	Brass 0011 5204 03
Test pressure	bar	1	1
Overpressure	bar	2	2
Open pressure	bar	1±0,1	1±0,1
Max/Min Temperature	°C	-30 to +80	-30 to +80
External fuel tank connection with quick coupling		OP	OP

The EFT enable the generator to run for long periods of time on an external fuel supply without having to refuel. We can also provide quick couplings to enable easy and fast connection to the fuel tank

AFT Automatic fuel transfer		NA	NA
Additional fuel filter		STD	
Design pressure	bar	1,2 1,2	
Test pressure	bar	1,8	1,8
Volume	I	2,6	2,6
Max/Min Temperature	°C	-40 to 121	-40 to 121
Max flow rate	g/h	90	90
Skid fuel tank (long autonomy)		OP	OP
Capacity	I	1470	1470
Material		Metal Meta	
Fuel level sender *Changes automatically for different fuel tank)		STD	STD
Oil level maintainer		NA	NA
Capacity of oil tank			
Cold start synthetic first oil filling		STD	STD
Type		PAROIL Extra	PAROIL Extra
Temperature (min / max)	°C	-15 to 40°C	-15 to 40°C
Density (Ambient temperature)	g/cc	0,86 (15°C)	0,86 (15°C)
Cold flow		Antifreeze fuel additives in 0,2% composition	









		QAS 200 V	od Stage 3A	QAS 200 V	od Stage 2
	rpm	1500	1800	1500	1800
Mechanical Options					
Undercarriage option					
Undercarriage adjustable towbar with brakes		N	IA	N/	4
Number of axles					
Permissible mass on each axle	kg				
Maximum speed	km/h				
Dimensions (L x W x H)	mm				
Brake connections					
Wheel	r				
Loose ball coupling		N	IA	N/	4
Adapter 24V road signalization		N	IA	N/	4
Towing eye					
Towing eye DIN		N	IA	N/	4
Towing eye NATO		N	IA	N/	4
Towing eye BALL coupling		N	IA	N/	4
Towing eye ITA		N	IA	N/	١
Towing eye AFR		N	IA .	N/	4

Depending on the size, units have a two-wheeled, single axle trailer, or a double axel with 4 wheels. Both types of trailer have an adjustable towbar and road signalization.

Special options		
Special color undercarriage	NA	NA
Special color wheels	NA	NA
Special color canopy	OP	OP
Special color frame	OP	OP
Vitness test	OP	OP

#### **Electrical Options**

		QAS 200 Vod Stage 3A	QAS 200 Vod Stage 2
Coolant Heater			
Electric driven coolant heater		OP	OP
Voltage	V	240	240
Power	kW	1	1
Current	Α	4,2	4,2
Thermostat Range	°C	38 / 49	38 / 49
Fuel driven coolant heater		NA	NA
Electrical power	W		
Rated voltage	V		
Operating pressure	bar		
Flow rate at 0,1 bar	l/h		

Its main mission is heat the coolant so that the temperature of the engine is always high enough to start straight away, even in temperatures as low as minus 25 degrees Celsius. Not for all models but a fuel powered version is available, which is ideal for remote areas without mains supply.

Frequency and Voltage configuration		
Frequency/Voltage/Phases 50 Hz / 400V / 3ph	NA	NA
Dual frequency switch 50Hz-60Hz	STD	STD
*If the unit is dual frequency, DV and MV versions are NA		
Dedicated frequency 50 Hz 230V 1ph	NA	NA
Dual voltage 50 Hz 400 V 3ph - 230V 3ph (Norway)	NA	NA
Dual voltage 50 Hz 400 3ph - 230V 1ph	NA	NA







		QAS 200 V	od Stage 3A	QAS 200 V	od Stage 2
	rpm	1500	1800	1500	1800
Electrical Options					
Battery					
Battery charger*		OP		OP	
Temperature	°C	-20	to 70	-20 t	o 70
Input frequency	Hz	4763		4763	
Output voltage	V	24		2	4
Output current	Α	10		10	0
Output power	W	240		24	10
Dimensions (L x W x H)	mm	205 x 123 x 86		205 x 1	23 x 86
Recommendable with Qc2103 and Qc4003					
Battery cut off switch		C	)P	0	P
Operations	V/A	24 / 1500		24 / 1	1500

Battery charger is necessary for stand-by applications because the controller is always on, ready to start at any time. Battery cut off switch allows the battery to be disconnected when storing the unit, thus preventing the battery from becoming drained.

Electronic speed regulator (Governor)		STD	STD
Model		Engine Management System (EMS 2)	Engine Management System (EMS 2
Connection to engine		CAN SAE J1939	CAN SAE J1939
Sensors/Switch	°C and kPa	Lubrication, cooling and fuel system	Lubrication, cooling and fuel system
Earth Protection			
Neutral TNS		STD	STD
Neutral EDF (TT)		OP	OP
Neutral IT		NA	NA
Earth leakage detection Relay (ELR)		STD	STD
	mA	30	30
Insulation Monitoring Relay		OP	OP
Earth PIN		OP	STD
Length	mm	950	950
Alternator excitation system			
Permanent magnet (PMG)		OP	OP
AVR		R 450 M	R 450 M
Sustained short-circuit current	%	300% (3x ln) 300% (3x	
Time sustained short-circuit current	s	10	10
Operating temperature	°C	-20°C to +70°C	-20°C to +70°C
No load voltage	V	125 150	125 150
Stator Phase/Phase resistance (20°C)	Ω	2,1	2,1
Auxiliary winding		NA	NA
AVR			
Sustained short-circuit current	%		
Time sustained short-circuit current	S		

The PMG or Permanent Magnet Generator is a separate device to power the AVR and is ideal for motor starting and distorted loads as provides the generator 3 times its nominal current during 10 seconds. Auxiliary winding system is an extra winding layer in the alternator that provides same benefits than the PMG.

Controllers		
Qc1103	STD	STD
Qc2103	OP	OP
Qc4003*	OP	OP

\*with Qc4003+ PMS Atlas Copco recommends: Battery charger + Coolant heater

Qc1103: is the controller dedicated for island operation or remote start

Qc2103: has in addition the possibility of detect a mains failure

Qc4003: is the high spec controller prepared to work synchronized with several units (IPP) and/or the mains



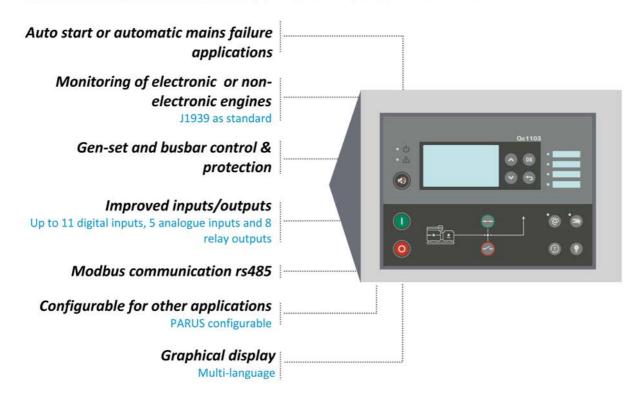


<sup>\*</sup>Just 1 ph socket available

<sup>\*</sup>Qc4003 includes always communication cables and needed adaptors



## **CONTROLLERS KEY FEATURES QC 1103 & 2103 CONTROLLERS**



# **CONTROLLERS KEY FEATURES QC 4003 CONTROLLER**





